

## TECAPEEK CMF white - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PEEK (Polyetheretherketone)

### Colour

white

### Density

1.63 g/cm<sup>3</sup>

### Fillers

ceramic

### Main features

- high dimensional stability
- good machinability
- high strength
- high stiffness
- low thermal expansion
- low burring
- good heat deflection temperature
- very good thermal stability

### Target Industries

- electrical engineering
- precision engineering
- semiconductor technology
- vacuum technology

Mechanical properties	condition	value		test method	comment
Modulus of elasticity (tensile test)	@ 73 °F	1,227,111	psi	ASTM D 638	1) (1) All properties derived from machined plate test specimens
Tensile strength at yield	@ 73 °F	14,122	psi	ASTM D 638	(2) Data obtained from public source
Tensile strength at break	50 mm/min	15,200	psi	DIN EN ISO 527-2	2) (3) Data obtained from public source
Elongation at yield	50 mm/min	3	%	DIN EN ISO 527-1	3)
Elongation at break	@ 73 °F	4.85	%	ASTM D 638	
Flexural strength	@ 73 °F	23,642	psi	ASTM D 790	
Modulus of elasticity (flexural test)	@ 73 °F	783,585	psi	ASTM D 790	
Compression strength	@ 73 °F @ 1% strain	1,855	psi	ASTM D 695	
Compression strength	@ 73 °F @ 10% strain	20,712	psi	ASTM D 695	
Compression modulus	@ 73 °F	335,369	psi	ASTM D 695	
Impact strength (Izod)	@ 73 °F notched	0.66	ft-lbs/in	ASTM D 256	
Impact strength (Izod)	@ 73 °F unnotched	15.23	ft-lbs/in	ASTM D 256	
Rockwell hardness	M-Scale	102		ASTM D 785	
Thermal properties	condition	value		test method	comment
Melting temperature		643	°F	-	1) (1) ASTM D3418
Service temperature	Long Term	500	°F	-	2) (2) Data obtained from public source
Service temperature	short term	500	°F	-	
Thermal expansion (CLTE)		3.10	*10 <sup>-5</sup> in/in/°F	ASTM E 831	
Thermal conductivity		2.60	BTU-in/hr-ft <sup>2</sup> -°F	ASTM E1530	
Electrical properties	condition	value		test method	comment
surface resistivity		5.2E+15		ASTM D 257	
Volume resistivity		3.5E+15	Ω/square	ASTM D 257	
Dielectric strength	S/T, in oil	168	V/mil	ASTM D 149	
Dissipation factor	1 MHz dry	0.0032		ASTM D 150	
Dielectric constant	1 MHz dry	4.71		ASTM D 150	
Other properties	condition	value		test method	comment
Moisture absorption	@ 24 hrs	0.06	%	-	(1) Data obtained from public source
Flammability (UL94)		V0		-	1)

→ TECAPEEK products are based on Victrex® PEEK polymer.

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