



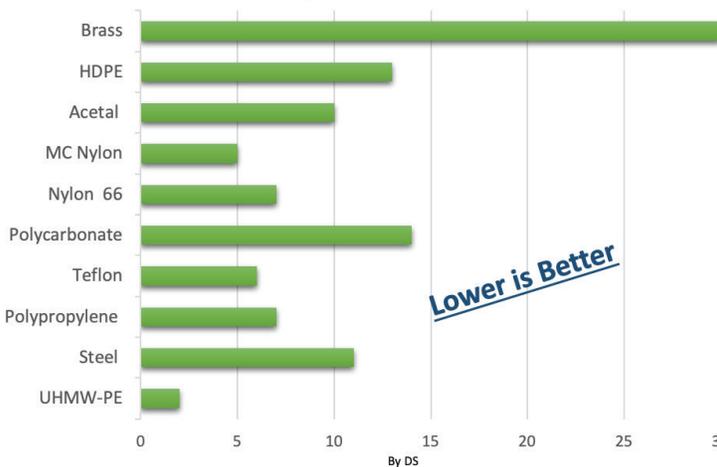
# SUGAR... THE SILENT KILLER! THE RISKS TO FOOD AUTOMATION



## WHAT SUGAR DOES TO YOUR EQUIPMENT

Everyone enjoys a sweet treat, but too much can lead to health issues. Well, sugar is also a silent killer with respect to Food Processing Equipment. Sugar is inherently sticky and is naturally abrasive. The combination of these two properties is severely problematic for processing of confectionary foods. Sugar's abrasiveness significantly reduces the life of wear components within any type of automation. So how does this affect the choice of plastics?

Abrasion Resistance Comparison Index



**THE CAUSE: ABRASIVE WEAR** – defined as the volume of material loss caused by abrasive media moving through or over a component. Abrasive wear isn't just related to sugar other abrasive media such as flour, grains, nuts, and coffee will also cause premature surface wear.

**THE SOLUTION** – Ultra High Molecular Weight Polyethylene (UHMW-PE) is polymer with an extreme resistance to sliding abrasion or slurry abrasion. It is the most commonly used material in critical food processing applications with a focus on abrasive wear resistance. In addition UHMW-PE has low friction, high abrasive resistance, good toughness, high impact strength, high resistance to corrosive chemicals, no moisture absorption, and low cost.

However, not all UHMW-PE are equal in performance. There are two major influences that will determine the performance of UHMW-PE component within Food Processing Equipment.

- 1. MOLECULAR WEIGHT:** UHMW-PE has a molecular range between 3M – 6M depending manufacture. Molecular weight influences the performance in terms of wear, izod impact as well as static and dynamic friction.
- 2. FILLERS:** Stock shape manufacturers use a variety of fillers to enhance a particular property. For example, glass might be added to improve stiffness and compressive strength, reduce expansion, and increase operating temperature. Glass does negatively impact Coefficient of Friction and can be abrasive to metals such as Stainless, Aluminum and brass often found within food processing equipment.



**WHEN CHOOSING THE OPTIMAL MATERIAL FOR YOUR FOOD PROCESSING APPLICATION, CONTACT YOUR LOCAL PORT PLASTICS SALES OFFICE FOR ALL YOUR FOOD PROCESSING PLASTICS NEEDS! PORT PLASTICS IS THE ONE SOURCE TO BRING TOGETHER THE WIDE RANGE OF CRITICAL PHYSICAL PROPERTIES NEEDED ENABLING ENGINEERS TO MAKE OPTIMAL MATERIAL CHOICES AND DESIGN DECISIONS FOR THEIR APPLICATIONS.**